



*J. M. C.*

**WORK ORDER #: 98-130**

**SALES REPRESENTATIVE:** Michael K. Uchytel

**DATE:** 05/28/98

**SHIPPING DATE:** 08/31/98

**PROPOSAL #:** 98LM0343.2

**CUSTOMER:**

Tribasa  
Bosque De Cidros No. 173  
Bosques De La Lomas  
Cuajimalpa, Mexico 05120  
Main Phone: 011-52-229-7567

**Administrative Contact:** Luis Gaytán

011-52-229-7567

**Equipment Contact:** Ramon Garcia/ Mike Uchytel

**Shipping Arrangements:** by ASTEC, inland only

**Shipping Address:** Laredo, TX

**Drawings/Manuals to:**

**Address:** Same as above

**Installation:**

**Paint:** Standard

**Spec. Signs/Decals:** Safety signs in Spanish

**Plant Voltage:** 3ph/60cy/460v

**Description:** ONE PORTABLE 6' DOUBLE BARREL PLANT

**ONE PORTABLE 6' DOUBLE BARREL PLANT**  
*as per the following specifications:*

QTY	CODE	MODEL	DESCRIPTION
1	98130100	PCF-811-4E	Portable 8' x 11' Four Compartment Cold Feed System, including:
1	98130112	OF.01	Variable speed drives for belt feeders in lieu of fixed speed
1	98130103	OF.02	Plate foundations
1	98130105	OF.04	Bin vibrator
1	98130104	OF.07	Retaining wall
1	98130130	PSS-48-50	Portable 30" x 50' Inclined Conveyor/4' x 8' SS
1	98130126	SP.04	Manual drum bypass chute
1	98130127	OF.01	Self-erecting package (excluding hydraulic power package)
1	98130155	PDB-170S	Portable 6' x 33' Double Barrel Drum Mixer
1	98130165	OF.01	Steel plate foundations
1	98130166	OF.02	Hydraulic erection (includes power package)
1	98130176	PBH-29:DB	Portable 30,000 CFM Pulse Jet Baghouse (Dbl. Bar.)
1	98130185	SF.02	Dust screw to double barrel
1	98130184		Exhaust fan
1	98130176	OF.01	Built-in plate foundations

1	98130240	SEB-5024	Self-Erecting Portable Surge Bin
1	98130241		24" Drag
1	98130242	OF.01	Backweigh system w/load cells, summing box and batcher on drag
1	98130250		Control house
1	98130251	PCH-2	Control house electrical
1	98130243	OF.02	Built-in plate foundations
1		PM-96-5	Process Mate Control System
4		SP.01	Automatic aggregate blending controls
1		SP.06	Silo loadout
1	HEATEC	MACC-2023	Twin 2" pump AC system, 5 HP Eddy drive
1	HEATEC	HSP-20P	Port. 20,000 Gal. 1-Pass Direct Fired Asphalt Tank
1		OF.06	Telescoping support legs w/ steel plate foundations
1		SP.01	ETP-30 Expansion Tank and Hot Oil Pump Assembly
1		SP.02	SC-208 Scavenger Coil Assembly for Direct Fired Heater
1		TES-30	Total Electrical System/Portable Double Barrel Plant
1	98130500		Electrical bill of material
1	98130501		Cable assemblies (connectors)
1	98130502		Cable assemblies (cables)

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1	HEATEC	HACC-1404	3" Asphalt Unloading Pump
1		OF.01	Starter for pump

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1	HEATEC	HACC-1438	2" Piping from Tank to Asphalt Metering Package
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1	HEATEC	HACC-1441	2" Piping from Metering Package Outlet to Drum
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Notes:

- On site service will be performed by DIMAQ service people.
- Console lids to be in spanish and english.
- PM-96 to be in spanish.
- 3 sets of drawings, manuals, and parts books; (2) sets for customer, (1) set for DIMAQ.
- Speed up existing standard equipment for 8,000 ft. above sea level operation.



*James*

**WORK ORDER #: 98-130**

**SALES REPRESENTATIVE:** Michael K. Uchytel

**DATE:** 06/01/98

**SHIPPING DATE:** 08/31/98

**PROPOSAL #:** 98LM0343.2

**CUSTOMER:**

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Bosques De La Lomas  
Cuajimalpa, Mexico 05120  
Main Phone: 011-52-229-7567

011-52-229-7567      Luis Gaytán

**Work Order Description:**

ONE PORTABLE 6' DOUBLE BARREL PLANT

**Note:**

When everything is ready for manufacturing to begin please contact Johnnie Grimes or Mike Uchytel.



**ASTEC Work Order SUPPLEMENT # 2**

**WORK ORDER #: 98-130**

**SALES REPRESENTATIVE:** Michael K. Uchytíl

**DATE:** 06/01/98

**SHIPPING DATE:** 08/31/98

**PROPOSAL #:** 98LM0343.2

**CUSTOMER:**

Tribasa  
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Main Phone: 011-52-229-7567

011-52-229-7567      Luis Gaytán

**Work Order Description:**

ONE PORTABLE 6' DOUBLE BARREL PLANT

**Notes:**

- 1) Cable trays will not be supplied with this plant.
- 2) A chart recorder will not be supplied with the burner controls



*James*

**WORK ORDER #: 98-130**

**SALES REPRESENTATIVE:** Michael K. Uchytel

**DATE:** 06/03/98

**SHIPPING DATE:** 08/31/98

**PROPOSAL #:** 98LM0343.2

**CUSTOMER:**

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011-52-229-7567      Luis Gaytán

**Work Order Description:**

ONE PORTABLE 6' DOUBLE BARREL PLANT

The baghouse breakdown code is 98130175.



*James*

**WORK ORDER #: 98-130**

**SALES REPRESENTATIVE:** Michael K. Uchytíl

**DATE:** 08/07/98

**SHIPPING DATE:** 08/31/98

**PROPOSAL #:** 98LM0343.4

**CUSTOMER:**

Tribasa  
Bosque De Cidros No. 173  
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Main Phone: 011-52-229-7567

011-52-229-7567      Luis Gaytán

**Work Order Description:**

ONE PORTABLE 6' DOUBLE BARREL PLANT

This Double Barrel on this work order will be Model PDB-170S that is a domestic style drum with air-ride suspension as described in proposal 98LM0343.3

The chart recorder will be deleted from the burner control as per Work Order Supplement #2.

Cable trays (for the whole plant) will be omitted as per Work Order Supplement #2.

This plant will ship to Guatemala instead of Mexico. The customer name remains the same.

The equipment will not operate at 8,000 elevation in Guatemala.